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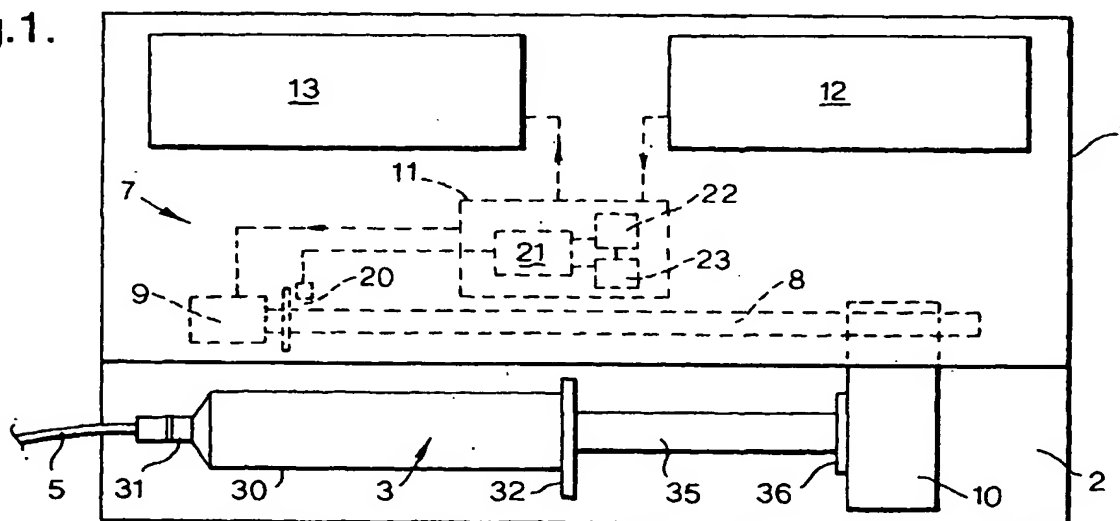
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(54) **Syringe pumps**

(57) A syringe pump has a motor 9 rotating a lead-screw 8 to drive a plunger head actuator 10 along it. The head actuator 10 engages the plunger 35 of a syringe 3 and moves the plunger along the syringe barrel 30 to dispense medication. An optical encoder 20 mounted on the leadscrew 8 is rotated by the motor 9 to produce a pulse output. A control unit 11 times the interval be-

tween the pulses and compares these timings with a stored value representative of a predetermined multiple of the minimum time. If the head actuator 10 is obstructed, the speed of rotation of the motor 9 is slowed and the time interval between pulses rises. When this exceeds the stored value, the control unit 11 stops the drive to the head actuator 10 and generates an alarm.

Fig.1.



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Description

[0001] This invention relates to syringe pumps of the kind adapted to receive a syringe of the kind having a plunger movable along a barrel, the pump including a plunger head actuator coupled with an electric motor and operable to move the plunger along the barrel.

[0002] Syringe pumps are used to supply medication to a patient from a pre-filled syringe via an infusion line. The syringe pump applies a force to the plunger of the syringe to drive medication into the infusion line at a controlled rate. The head of the plunger is engaged by a plunger head actuator that is movable along a lead-screw extending parallel to the axis of the syringe. The head actuator is movable from an extreme position at one end of the pump, where it allows the largest syringe to be loaded into the pump with its plunger fully extended, to an extreme position at the opposite end of the pump, where it fully depresses the plunger of the smallest syringe. There is a risk, when the head actuator is being moved back to its loading position, that the head actuator may trap the user's finger or other objects between the actuator and the pump housing.

[0003] It is an object of the present invention to provide an alternative syringe pump and method of operation.

[0004] According to the present invention there is provided a syringe pump of the above-specified kind, characterised in that the pump is arranged to detect an obstruction to movement of the head actuator by monitoring change in speed of the motor.

[0005] The pump is preferably arranged to produce pulses at a frequency dependent on motor speed. The pump may be arranged to detect a change in speed of the motor by timing the interval between pulses in which case the pump is preferably arranged to store information as to the minimum measured time of said intervals and to compare the time of subsequent intervals with the minimum to determine whether they exceed a predetermined multiple of said minimum time. The pump preferably includes an encoder rotated by a shaft coupled with the motor, the pulses being derived from the encoder. The encoder is preferably an optical encoder. The pump is preferably arranged to stop movement of the head actuator and or alternatively to generate an alarm signal on detection of an obstruction.

[0006] A syringe pump and its method of operation, according to the present invention, will now be described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a simplified view of the front of the pump; and

Figure 2 is a graph illustrating the effect on motor speed of an obstruction to movement of the plunger head actuator.

[0007] The pump includes an outer housing 1 with a recess 2 on its front surface shaped to receive a syringe 3 of conventional kind. The syringe 3 has a cylindrical barrel 30 with an outlet or nose 31 at its forward end and a flange or ear 32 at its rear end. The nose 31 is connected to an infusion line 5 so that a medication liquid in the syringe 3 can be dispensed to a patient via the infusion line, by pushing in the plunger 35.

[0008] The pump has a drive mechanism 7, including a leadscrew 8 driven by an electric stepper motor 9. A plunger head actuator or retainer mechanism 10 engages the head 36 of the plunger 35 and is movable along the leadscrew 8 as it rotates, so as to move the plunger along the barrel 30. Further details of the plunger head actuator are given in GB2352637. The motor 9 is driven by a control unit 11, which receives inputs from a keypad 12, or other user input means, and various sensors (not shown). The control unit 11 also provides an output to a display panel 13. An optical sensor and encoder disc 20 attached with the leadscrew 8 provides an output to the control unit 11 for use in controlling the position and the speed of movement of the plunger head actuator 10. In addition, the control unit 11 uses the output from the encoder 20 to detect an obstruction to movement of the plunger head actuator 10 when the actuator is moved back towards its parked or loading position at the extreme righthand side of the pump.

[0009] The plunger head actuator 10 is moved rearwardly to this loading position at a relatively fast speed. As illustrated in Figure 2, it can be seen that the angular velocity V of the motor 9 (and hence the linear speed of the actuator 10) accelerates rapidly initially over time T and then becomes relatively constant as it reaches its maximum speed. This speed continues until the actuator 10 reaches a position close to its end of travel when an end-of-travel sensor (not shown) is tripped and power to the motor 9 is terminated. If, however, there is an obstruction to movement of the actuator 10, such as caused by a user's finger inadvertently placed in the recess 2 to the right of the actuator, the motor speed will drop, as indicated by the broken line in Figure 2. The control unit 11 rapidly detects this fall in motor speed and responds by stopping supply of power to the motor 9 and by providing an alarm output, such as an audible alarm from a buzzer (not shown) and a legend on the display panel 13.

[0010] The control unit 11 could detect the fall in motor speed by continuously measuring the magnitude of deceleration of the motor 9 and responding if this exceeds a predetermined limit. However, a preferred arrangement has been found to be less complicated. In this, the control unit 11 includes a timer 21, which receives the output of the encoder 20 and measures the time elapsed between each step of the motor. Typically, the motor 9 makes 200 steps per revolution and the encoder disc 20 provides a resolution of 2000 steps per revolution, so the timer 21 times the intervals between groups of 10 steps of the encoder disc in order to measure the

time between each motor step. The timer 21 may be a discrete unit, as shown, or the timing function may be carried out by programming of a processor in the control unit 11. The timer 21 stores in a memory 22 information as to the minimum time t_{\min} so far between steps. As each subsequent time interval t is measured, a comparator 23 compares this with the minimum time t_{\min} in the memory 22. If $t > n \cdot t_{\min}$, where $n = 8$, the control unit 11 determines that the head actuator 10 is obstructed and stops power supply to the motor 9. It will be appreciated that the sensitivity of detection could be altered by choosing a different value for the multiple n . A greater value of n would reduce sensitivity, whereas a smaller value of n would increase sensitivity.

[0011] The present invention enables the pump rapidly to detect an obstruction to movement of the plunger head actuator, thereby preventing injury and damage to the pump, without the need for any additional sensors. It will be appreciated that the invention is not confined to the detection of an obstruction during rearward movement of the actuator while unloading but that it could also, or alternatively, detect an obstruction during forward movement of the actuator while loading.

Claims

1. A syringe pump adapted to receive a syringe (3) of the kind having a plunger (35) movable along a barrel (30), the pump including a plunger head actuator (10) coupled with an electric motor (9) and operable to move the plunger (35) along the barrel (30), **characterised in that** the pump is arranged to detect an obstruction to movement of the head actuator (10) by monitoring change in speed of the motor (9).
2. A pump according to Claim 1, **characterised in that** the pump is arranged to produce pulses at a frequency dependent on speed of the motor (9).
3. A pump according to Claim 2, **characterised in that** the pump is arranged to detect a change in speed of the motor (9) by timing the interval between the pulses.
4. A pump according to Claim 3, **characterised in that** the pump is arranged to store information as to the minimum measured time of the intervals and to compare the time of subsequent intervals with the minimum to determine whether they exceed a predetermined multiple of the minimum time.
5. A pump according to any one of Claims 2 to 4, **characterised in that** the pump includes an encoder (20) rotated by a shaft (8) coupled with the motor (9), and that the pulses are derived from the encoder (20).
6. A pump according to Claim 5, **characterised in that** the encoder (20) is an optical encoder.
7. A pump according to any one of the preceding claims, **characterised in that** the pump is arranged to stop movement of the head actuator (10) when an obstruction is detected.
8. A pump according to any one of the preceding claims, **characterised in that** the pump is arranged to generate an alarm signal on detection of an obstruction.

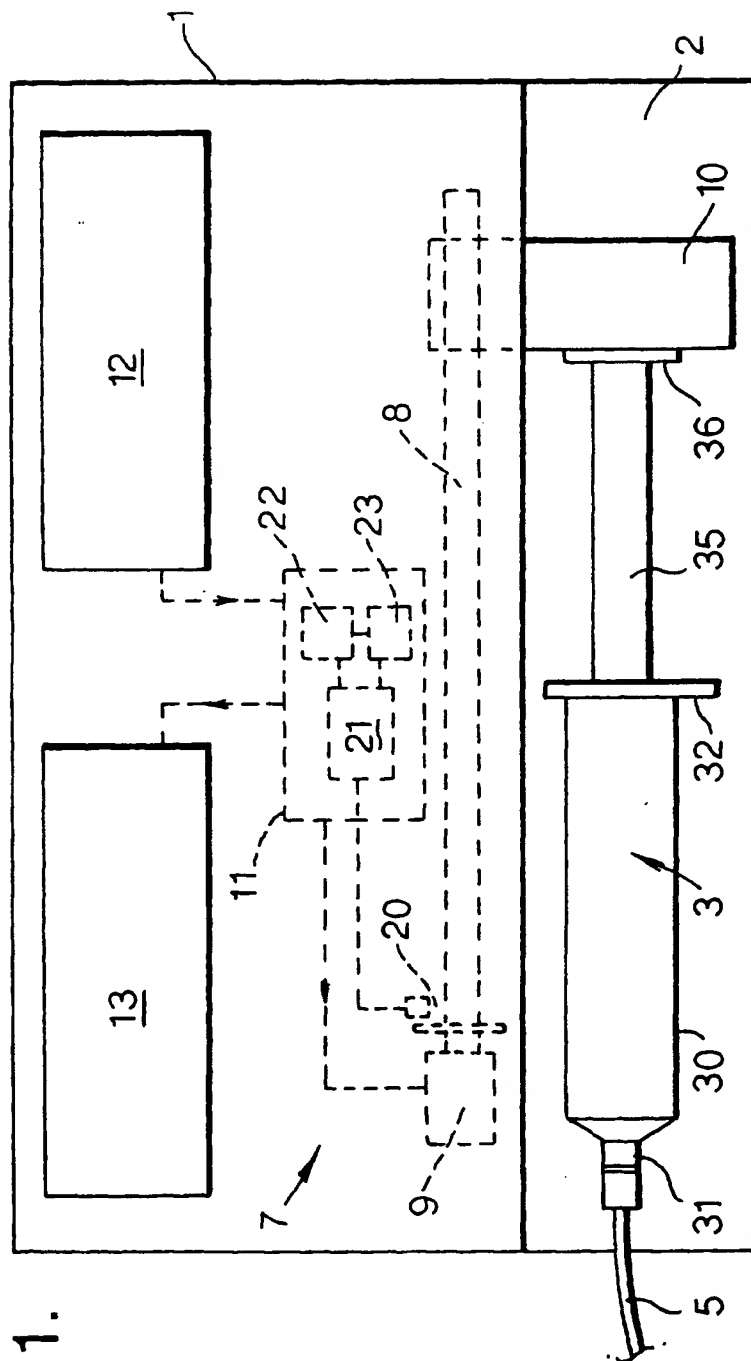
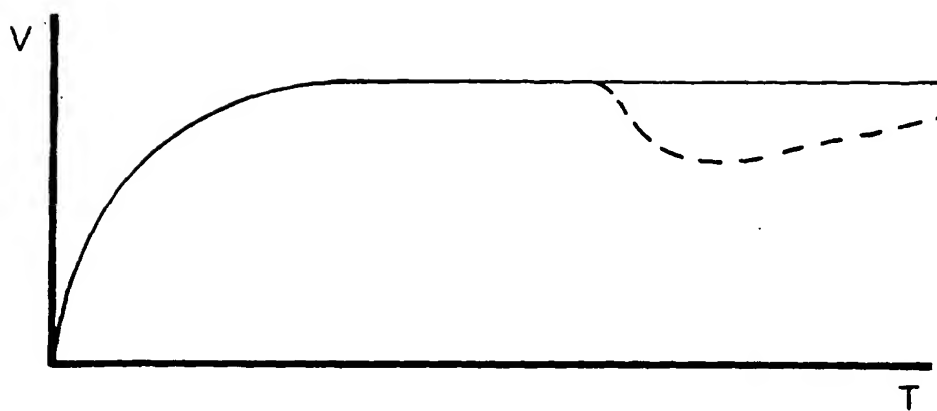


Fig. 1.

Fig.2.



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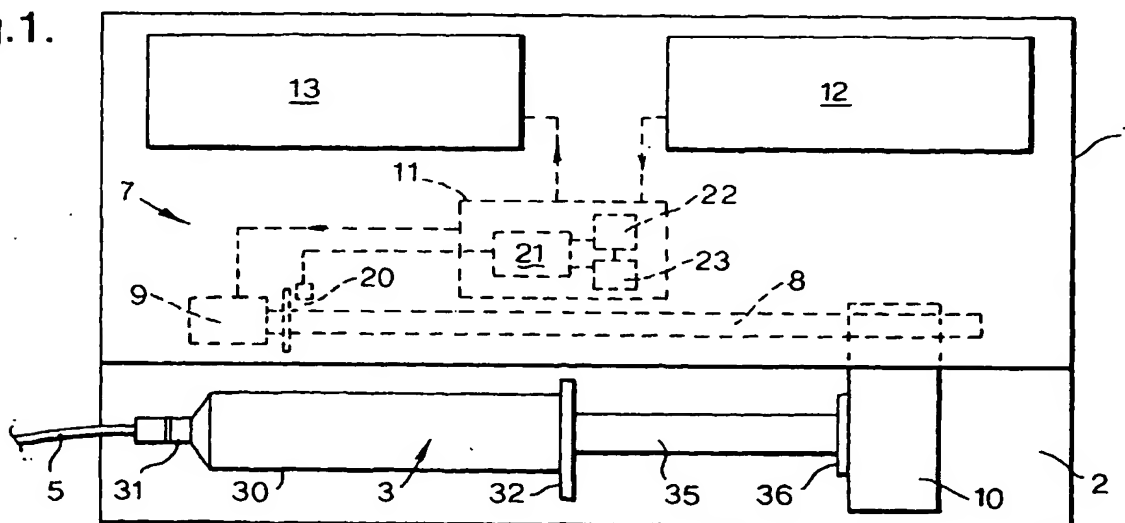
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Fig.1.





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EUROPEAN SEARCH REPORT

Application Number
EP 01 30 6561

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	US 5 176 502 A (SANDERSON GEORGE G ET AL) 5 January 1993 (1993-01-05) * column 8, line 64 - column 9, line 6; claim 1; figure 4 * * claim 4 * * column 10, paragraph 3 * * column 8, paragraph 2 * * column 8, line 8 - line 21 * * column 9, line 19 - line 22 * ----	1-8	A61M5/145
X	US 4 952 205 A (MAUERER ERICH ET AL) 28 August 1990 (1990-08-28) * column 1, line 52 - column 2, line 41 * * column 3, line 9 - column 3, line 49 * * column 4, line 19 - column 4, line 24; figure 1 * ----	1-4,6,8	
X	US 4 833 384 A (MUNRO DONALD F ET AL) 23 May 1989 (1989-05-23) * column 1, line 41 - column 1, line 62 * * column 3, line 10 - column 3, line 30 * * column 4, line 20 - column 4, line 23 * * column 4, line 39 - column 5, line 45; figures 1-4 * ----	1-6	TECHNICAL FIELDS SEARCHED (Int.Cl.7) A61M
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The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 17 July 2002	Examiner Reinbold, S
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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